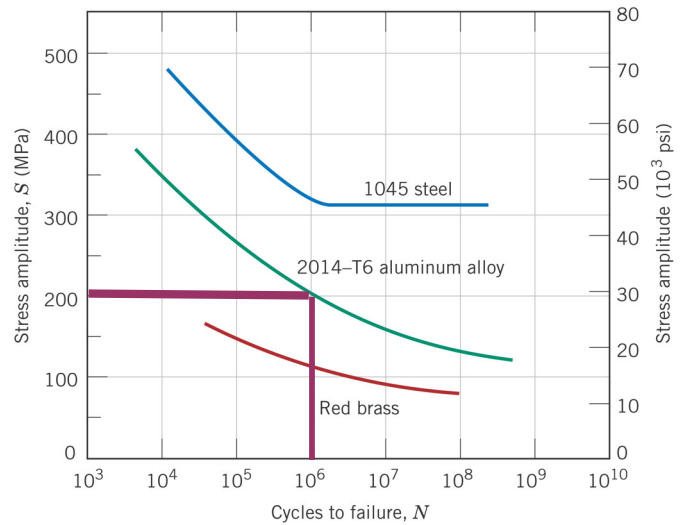


**MAE 20**  
Exam #2(c) solutions

**Problem 1**

A 4 mm diameter cylindrical rod fabricated from a 2014-T6 aluminum alloy (see figure) is subjected to reversed tension-compression load cycling along its axis. If the maximum tensile and compressive loads are +2500 N and -2500 N, respectively, determine its fatigue life.



$$P = \pm 2,500 \text{ N}$$

$$\sigma = \frac{P}{A} = \frac{\pm 2,500 \text{ N}}{\pi (2 \times 10^{-3} \text{ m})^2} = \pm 199 \text{ MPa}$$

$$S = \sigma_a = \frac{\sigma_{\max} - \sigma_{\min}}{2} = \frac{199 - (-199)}{2} = 199 \text{ MPa}$$

From plot, fatigue life =  $10^6$  cycles

## Problem 2

A tensile test is performed on a metal specimen, and it is found that a true plastic strain of 0.15 is produced when a true stress of 500 MPa is applied; for the same metal, the value of the strain hardening coefficient is 600 MPa. Calculate the true strain that results from the application of a true stress of 550 MPa.

$$\varepsilon_T = 0.15 \quad \sigma_T = 500 \text{ MPa}$$

$$K = 600 \text{ MPa}$$

When  $\sigma_T = 550 \text{ MPa}$ , what is  $\varepsilon_T$ ?

Use  $\sigma_T = K\varepsilon_T^n$ , solve for  $n$

$$500 \text{ MPa} = 600 \text{ MPa}(0.15)^n$$

Take log of each side

$$\log(500) = \log 600 - n \log(0.15)$$

$$n = 0.096$$

Plug in  $n$ :

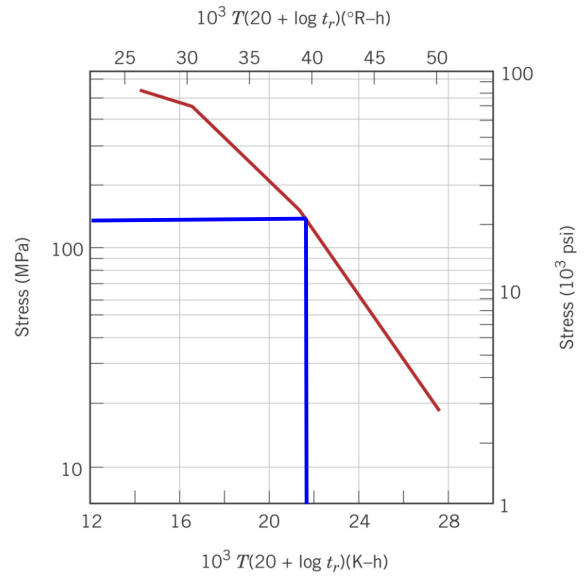
$$550 \text{ MPa} = 600 \text{ MPa}(\varepsilon_T)^{0.096}$$

$$\varepsilon_T = \left( \frac{550}{600} \right)^{1/0.096}$$

$$\varepsilon_T = 0.40$$

### Problem 3

For an 18-8 Mo stainless steel (see figure), predict the time to rupture for a component that is subjected to a stress of 138 MPa at 500°C.



$$\sigma = 110 \text{ MPa}$$

$$T = 500^\circ\text{C} = 773 \text{ K}$$

$$\text{From plot, } T(20 + \log t_R) = 21.8 \times 10^3 \text{ K-hr}$$

$$773 \text{ K}(20 + \log t_R) = 21.8 \times 10^3 \text{ K-hr}$$

$$t_R = 10^{\left(\frac{21.8 \times 10^3}{773} - 20\right)} = 1.6 \times 10^8 \text{ hrs} \approx 18,000 \text{ years}$$

**Problem 4**

Consider a single crystal of silver oriented such that a tensile stress is applied along a [010] direction. If slip occurs on a (110) plane and in the  $[1\bar{1}0]$  direction, and is initiated at an applied tensile stress of 2.2 MPa, compute the resolved shear stress.

P in [010] direction,  $P = 2.2$  MPa

Slip plane = (110), slip plane normal in  $[1\bar{1}0]$  direction

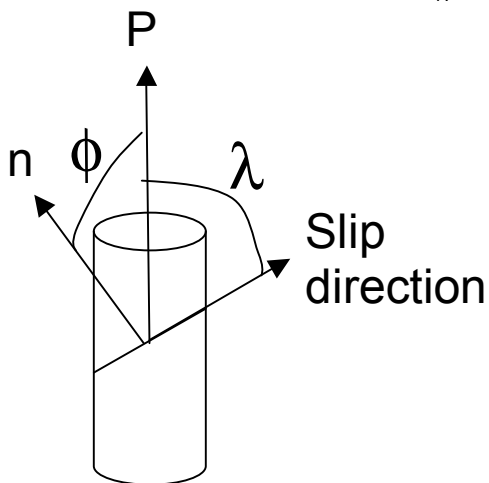
Slip direction  $[1\bar{1}0]$

$$\tau_R = \sigma \cos \phi \cos \lambda$$

$$[010] \cdot [1\bar{1}0] = -1 = \sqrt{2} \cos \lambda$$

$$[110] \cdot [010] = 1 = \sqrt{2} \cos \phi$$

$$\tau_R = 2.2 \text{ MPa} \cdot \frac{-1}{\sqrt{2}} \cdot \frac{1}{\sqrt{2}} = -1.1 \text{ MPa}$$



**Problem 5**

Put your answer in the boxes to the right.

**(answer)**

The resilience of a metal is given as the area under the engineering stress-strain curve up to the: (a) fracture strength (b) yield strength (c) tensile strength (d) none of the above	<b>b</b>
The ductile to brittle transition is a function of: (a) number of cycles to failure (b) temperature (c) dislocation density (d) fracture toughness	<b>b</b>
If the motion of dislocations is impeded during a tensile test, then: (a) the fracture toughness increases (b) the strain to failure increases (c) the yield strength increases (d) all of the above	<b>c</b>
T/F. The fracture toughness, $K_{IC}$ , is a function of the critical applied stress.	<b>F</b>
T/F. Most metal failures occur by fatigue failure.	<b>T</b>