

ETHICS LECTURES

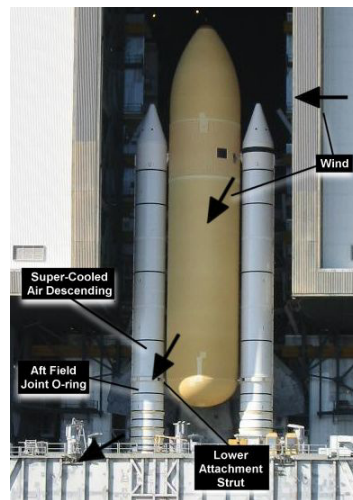
The Space Shuttle Challenger Tragedy – An Overview

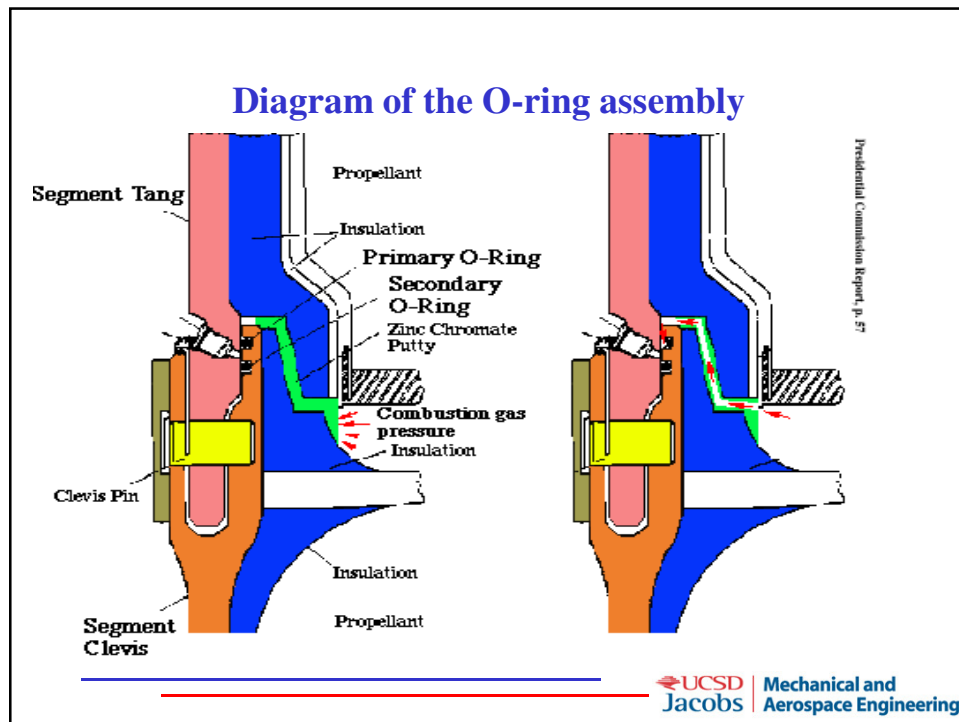
MAE 175a
2nd ethics lecture

Sources: <http://www.tsgc.utexas.edu/archive/general/ethics/shuttle.html>
<http://www.engineering.com>
 Presidential commission report
<http://www.aerospaceweb.org>
<http://onlineethics.org/moral/boisjoly/RB-intro.html>

Analysis after the launch: O-rings crucial part of the seal between segments of the solid rocket boosters

- Each of the white solid rocket boosters is 149 feet long and 12 feet in diameter
- Weight of each booster before firing: **2 million lbs.!**
- Manufacturing requires building in sections
- Purpose of O-rings is to keep the high pressure ($\sim 10 \text{ Mpa} = 100 \text{ atm.}$) high-temperature ($\sim 2800 \text{ }^\circ\text{C}$) gases contained





Engineers were well-aware of the O-ring problem

- Problem had been first observed in 1977
- Redesign effort was launched in 1985
- Senior (“Level-1”) NASA management had been briefed on the problem in August 1985

Previous experience with the O-ring seals

- The seals are subject to *dynamic loading* – i.e. each of the joints flexes during the *stress* of take-off
- The O-ring seals had been tested by Morton Thiokol, the manufacturer, down to 12°C (53 °F), and were deemed safe to that temperature
- The rubber elastomer of the seals becomes brittle as the temperature gets colder
 - This could cause the o-ring to respond more slowly to the vehicle dynamics, temporarily opening a gap where hot gases could flow through
- Previous flights (e.g. launch at 11° C (51 °F) in 1985) had shown significant (up to 70%) erosion of the o-rings

The people / organizations involved (before we show 2nd video)

- [Marshall Space Flight Center](#) - in charge of booster rocket development
- [Larry Mulloy](#) - challenged the engineers' decision not to launch
- [Morton Thiokol](#) - Contracted by NASA to build the solid rocket booster
- [Alan McDonald](#) - Director of the Solid Rocket Motors project
- [Bob Lund](#) - Engineering Vice President
- [Robert Ebeling](#) - Engineer who worked under McDonald
- [Roger Boisjoly](#) - Engineer who worked under McDonald
- [Joe Kilminster](#) - Engineer in a management position
- [Jerald Mason](#) - Senior executive who encouraged Lund to reassess his decision not to launch.

**Ethics lecture focus: Challenger Disaster,
Mission-51L**

Showing of 2nd video

**Ethics lecture focus: Challenger Disaster,
Mission-51L**

Wrap up after 2nd video

“All Systems Go”

- Despite warnings about the weather, NASA declared the launch a “go” for January 28th.
- This prompted Alan McDonald, director of the Solid Rocket Motors Project at Thiokol, to ask his engineers to present a briefing about the O-rings to NASA engineers
- With a few hours to prepare, Robert Ebeling, Roger Boisjoly, and Arnie Thomson prepared a convincing argument that the problem of joint rotation and O-ring seating would be exaggerated by the cold weather.
 - Night-time teleconference Jan. 27th with Thiokol (Utah), Marshall SFC (Alabama), and Kennedy SFC (Florida)

Conclusions from the Thiokol Engineers (Bob Lund, engineering VP)

- We have no test data below 12°C (53 °F)
- Data we have at low temperatures shows erosion
- Temperatures are predicted to be much below 53 °F at the launch time
- Since we have no data below 53 °F, *we cannot prove* that the Shuttle will be unsafe at these temperatures, but *we recommend a delayed launch* until the temperatures are at least within the database

Debate and confusion

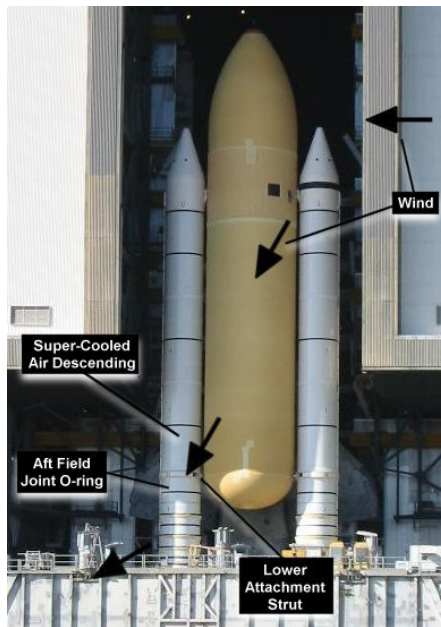
- **NASA managers: *design specifications* were for boosters to be operational at 0°C (31 °F)?**
 - (Thiokol had thought this was the specified storage temperature)
- **Marshall solid rocket booster project manager Larry Mulloy: Data are inconclusive**
 - Sparked heated debate with engineers
- **Mulloy bypasses engineers to ask Joe Kilminster – a Thiokol engineer in a management position – for input**
 - Kilminster stands by the recommendations of the Thiokol Engineers
- **Several other managers at Marshall expressed doubt and dismay about the recommendation to not launch**
- **Kilminster asks for a meeting off-line to review data**

What next?

- **Upper management gets into the act**
 - Jerald Mason, senior executive at Thiokol, notes that o-rings were expected to seal even when 30% eroded
 - Previous data showed little correlation of erosion with temperature
 - Mason finally turned to Bob Lund and said, "Take off your engineering hat and put on your management hat."
- **Kilminster writes a revised statement**
- **The new recommendation stated:**
 - Cold was still a safety concern
 - Thiokol had found that the original data was indeed inconclusive and their "engineering assessment" was that launch was recommended
 - **EVEN THOUGH** the engineers had no part in writing the new recommendation and refused to sign it!

Again: “All systems go”

- Alan McDonald, director of the Thiokol Solid Rocket Motor Project, who was with NASA personnel in Florida, is astounded by the new recommendation
 - Tries to persuade NASA to cancel launch
- NASA overrides the safety concerns and declares the solid rocket boosters safe and the launch a “go”

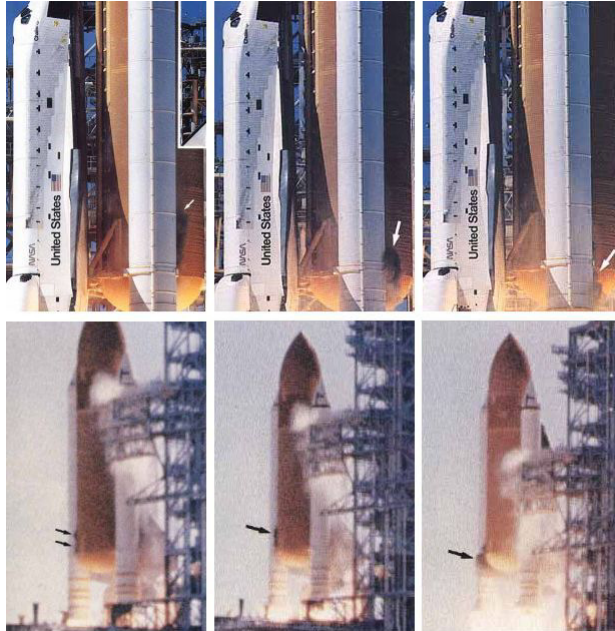


The Launch

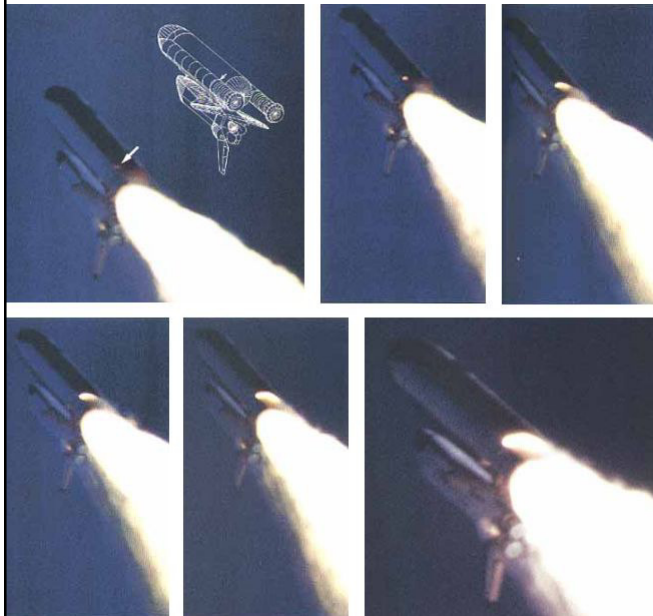
- Wind blowing down and along liquid hydrogen tank is very cold
- Engineers at launch point thermal imaging camera at aft field joint, measure temperature of -13°C (8°F)
- Ice inspection team also concerned
- These people were unaware of previous night’s teleconference

Partial failure during launch

- Black puffs of smoke from right aft SRB joint
- Sealed up with Al_2O_3 after a very short leak



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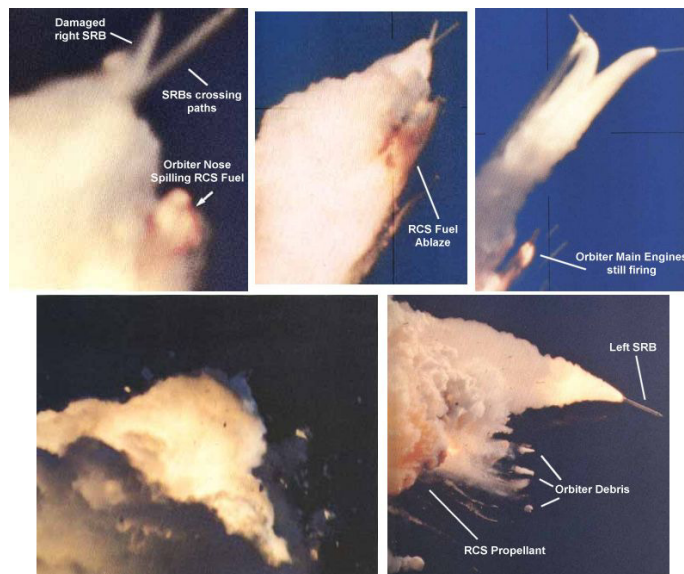
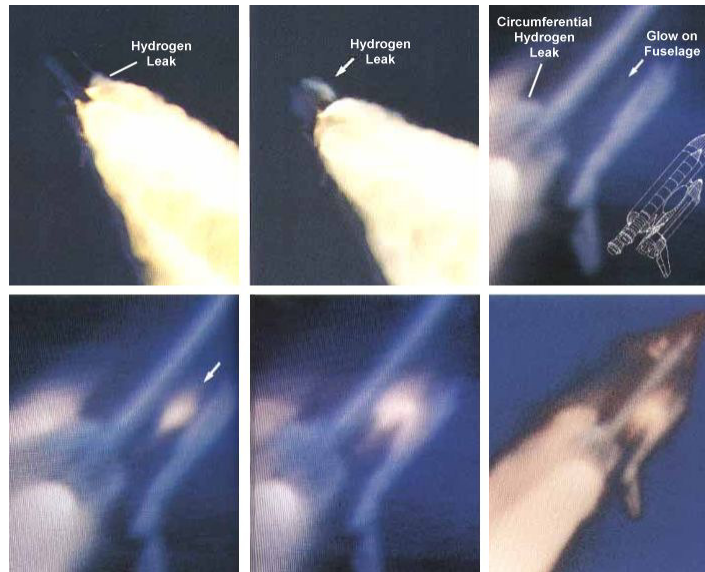
Excessive wind shear dooms mission

- Highest wind shear ever recorded ~ 1 minute into flight
- Attitude control and wind lurch vehicle
- Seals re-open, allowing flame to jet from SRB

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Hot gases impinge on H₂ tank

- Tank melts, liquid H₂ vaporizes
- O₂ tank fails, orbiter engulfed in flame
- Orbiter spins, loading causes structural failure





The ethical dilemma

- What could NASA management have done differently?
- What, if anything, could their subordinates have done differently?
- Does it change your opinion to know that NASA was considering a new vendor for the SRBs (and Morton Thiokol knew this)?
- What should Roger Boisjoly have done differently (if anything)?
In answering this question, keep in mind that, at his age, the prospect of finding a new job if he was fired was slim. He also had a family to support.
- What do you (the students) see as your future engineering professional responsibilities in relation to both being loyal to management and protecting the public welfare?

Reflections

- **Role of the engineer**
- **Role of the manager-engineer (important)**
 - Can sometimes best translate engineering judgment and experience into decisions
- **NASA management decision to proceed due to LACK of data (and possibly lack of judgment?)**
 - Reversal of older cautionary procedures

Bibliography

(to go with suggested references at the beginning)

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